

# SILICONE SEALANT GLASS SILICONE SEALANT FOR GLAZING APPLICATIONS



### PRODUCT DESCRIPTION

High quality silicone sealant for glass applications (aquariums, display case construction, glass constructions, display windows) and for 3D applications. Water-resistant, permanently elastic, colourfast, UV en water-resistant.

# FIELD OF APPLICATION

Suitable for sealing joints, seams and cracks in the house, glass construction, display case construction, cars, boats and caravans. Especially suitable for bonding and sealing clear glass, frameless aquariums (not harmful for aquatic life after curing), display cases, display windows, glass terrariums, water basins and (double) glass constructions. Adheres to clear glass (non-coated, single-layered), ceramics, glazed tiles, enamel, metal (including aluminium) and various synthetics. Does not bond to bitumen, polyethylene, polypropylene and PTFE. Can also be used for bonding 3D carton.

### **PROPERTIES**

- · (Sea)water resistant
- · Permanently elastic
- · UV and all-weather resistant
- · Excellent bonding without primer
- · Resistant to temperatures between -50 °C and +150 °C
- · Chemical resistant
- · Easy to apply
- · Colourfast
- · 100 % silicone
- · Not harmful for aquatic life

### **PREPARATION**

**Working Conditions:** Only apply at temperatures between +5 °C and +40 °C.

**Surface Requirements:** The surface must be dry, clean and free of dust, rust, paint and grease.

**Tools:** BISON Silicone Multi Tool for tooling the sealant.

### **APPLICATION**

**Coverage:** 1 cartridge for approx. 8-15 m (depending on the diameter of the joint).

### **Directions for use:**

Turn the cap off the tube Cut the synthetic cannula diagonally. Inject the sealant evenly into the joint, then within 10 minutes tool with BISON Multi Tool or a putty knife or other tool, moistened with a soap solution. After approx. 15 minutes, a surface skin will form. Before putting plants and fish in the aquarium, bonded and/or jointed aquariums will need to air for 4-8 days. After that, the aquarium must have been filled with fresh water 3 to 4 times over a 24-hour time period.

**Stains/residue:** Immediately remove stains with white spirit. The cured sealant can only be removed mechanically or with BISON silicone sealant residue remover.

**Points of attention:** Silicone hardens under the influence of humidity. Contact with humidity is therefore absolutely necessary during curing.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.



# **SILICONE SEALANT GLASS**SILICONE SEALANT FOR GLAZING APPLICATIONS

### **TECHNICAL SPECIFICATIONS**

100% modulus: Chemical base: Silicone elastomer Chemicals resistance: Very good Colour: Transparent Cure rate: 2 mm/24h Density approx.: 1.04 g/cm³ Elasticity: Very good Elongation of rupture: 650 % Filling capacity: Very good Flash point: K3 (>55°C) Hardness (Shore A): 25 Max. allowed distortion: Minimum temperature resistance: Maximum temperature resistance: Mildew resistance: Nil Moisture resistance: Very good Paintability: Skinover time: UV resistance: Very good Viscosity: Pasty Water resistance: Very good Very good Very good	TECHNICAL SPECIFICATIONS	
Chemicals resistance:  Colour:  Transparent  Cure rate:  2 mm/24h  Density approx.:  1.04 g/cm³  Elasticity:  Very good  Elongation of rupture:  650 %  Filling capacity:  Very good  Flash point:  K3 (>55°C)  Hardness (Shore A):  Max. allowed distortion:  Maximum temperature resistance:  Maximum temperature resistance:  Mildew resistance:  Mildew resistance:  Moisture resistance:  Very good  Paintability:  Nil  Skinover time:  10 minutes  Very good  Viscosity:  Pasty	100% modulus:	0.3 MPa
Colour: Transparent  Cure rate: 2 mm/24h  Density approx.: 1.04 g/cm³  Elasticity: Very good  Elongation of rupture: 650 %  Filling capacity: Very good  Flash point: K3 (>55°C)  Hardness (Shore A): 25  Max. allowed distortion: 20 %  Minimum temperature resistance: Maximum temperature resistance: Nil  Moisture resistance: Nil  Moisture resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Chemical base:	Silicone elastomer
Cure rate: 2 mm/24h  Density approx.: 1.04 g/cm³  Elasticity: Very good  Elongation of rupture: 650 %  Filling capacity: Very good  Flash point: K3 (>55°C)  Hardness (Shore A): 25  Max. allowed distortion: 20 %  Minimum temperature resistance: Nil  Maximum temperature resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Chemicals resistance:	Very good
Density approx.:  Elasticity:  Very good  Elongation of rupture:  650 %  Filling capacity:  Very good  Flash point:  K3 (>55°C)  Hardness (Shore A):  Max. allowed distortion:  Minimum temperature resistance:  Maximum temperature resistance:  Mildew resistance:  Mildew resistance:  Nil  Moisture resistance:  Very good  Paintability:  Skinover time:  UV resistance:  Very good  Viscosity:  Pasty	Colour:	Transparent
Elasticity: Very good  Elongation of rupture: 650 %  Filling capacity: Very good  Flash point: K3 (>55°C)  Hardness (Shore A): 25  Max. allowed distortion: 20 %  Minimum temperature resistance: Maximum temperature resistance: Nil  Moisture resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Cure rate:	2 mm/24h
Elongation of rupture: 650 %  Filling capacity: Very good  Flash point: K3 (>55°C)  Hardness (Shore A): 25  Max. allowed distortion: 20 %  Minimum temperature resistance: Maximum temperature resistance: Nil  Moisture resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Density approx.:	1.04 g/cm <sup>3</sup>
Filling capacity: Very good  Flash point: K3 (>55°C)  Hardness (Shore A): 25  Max. allowed distortion: 20 %  Minimum temperature resistance: Maximum temperature resistance: Nil  Moisture resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Elasticity:	Very good
Flash point: K3 (>55°C)  Hardness (Shore A): 25  Max. allowed distortion: 20 %  Minimum temperature resistance: 180 °C  Maximum temperature resistance: Nil  Moisture resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Elongation of rupture:	650 %
Hardness (Shore A):  Max. allowed distortion:  Minimum temperature resistance:  Maximum temperature resistance:  Mildew resistance:  Moisture resistance:  Very good  Paintability:  Skinover time:  UV resistance:  Very good  Viscosity:  Vasty	Filling capacity:	Very good
Max. allowed distortion: 20 %  Minimum temperature resistance: 180 °C  Maximum temperature resistance: Nil  Mildew resistance: Very good  Paintability: Nil  Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Flash point:	K3 (>55°C)
Minimum temperature resistance:  Maximum temperature 180 °C resistance:  Mildew resistance:  Moisture resistance:  Very good  Paintability:  Skinover time:  UV resistance:  Very good  Viscosity:  Very good  Very good	Hardness (Shore A):	25
resistance:  Maximum temperature resistance:  Mildew resistance:  Moisture resistance:  Very good  Paintability:  Skinover time:  UV resistance:  Very good  Very good  Very good  Very good  Very good  Very good	Max. allowed distortion:	20 %
resistance:  Mildew resistance:  Moisture resistance:  Very good  Paintability:  Nil  Skinover time:  10 minutes  UV resistance:  Very good  Viscosity:  Pasty		-50 °C
Moisture resistance:  Paintability:  Skinover time:  UV resistance:  Very good  Very good  Very good  Very good  Very good		180 °C
Paintability:  Skinover time:  10 minutes  UV resistance:  Very good  Viscosity:  Pasty	Mildew resistance:	Nil
Skinover time: 10 minutes  UV resistance: Very good  Viscosity: Pasty	Moisture resistance:	Very good
UV resistance: Very good Viscosity: Pasty	Paintability:	Nil
Viscosity: Pasty	Skinover time:	10 minutes
·	UV resistance:	Very good
Water resistance: Very good	Viscosity:	Pasty
<u> </u>	Water resistance:	Very good

# **STORAGE CONDITIONS**

Store in properly sealed packaging in a dry place at between +5  $^{\circ}\text{C}$  and +25  $^{\circ}\text{C}.$ 

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.