



# MONTAGEKIT INTERIOR FINISH

## SOLVENT-FREE ASSEMBLY ADHESIVE BASED ON ACRYLATE.



### PRODUCT DESCRIPTION

Solvent-free assembly adhesive based on acrylate.

### FIELD OF APPLICATION

For bonding and assembling many building materials on virtually all substrates, such as polystyrene foam, wood, metal, synthetics, ceramic, stone, plasterwork and (cellular) concrete. Suitable for internal applications, such as timber framework, skirting boards, paneling, laths, doorsteps, window sills, drywalls, sheet and insulation material, decorative edging and decorative materials. Only applicable if at least one of the two surfaces is porous.

Not suitable for gluing materials under tension, PE, PP and bitumen.

### PROPERTIES

- High final bonding strength
- Solvent-free
- Permanently elastic
- Filling capacity
- Paintable

### PREPARATION

**Working Conditions:** The ambient temperature, the adhesive and the materials to be bonded should be no less than +5°C.

**Surface Requirements:** Both parts must be dry, clean and free of dust and grease. One of the two parts must be porous (absorbent).

**Tools:** Sealant gun and rubber hammer.

### APPLICATION

**Coverage:** With spot bonding: 5-8 m<sup>2</sup>/kg. Stripes: one cartridge issues approx. 8-15 metres of adhesive (depending on the diameter of the cut nozzle).

#### Directions for use:

Before using open cartridge at the top by cutting off the plastic nipple above the thread with a sharp knife. Then fix the nozzle and cut at an angle (opening at least Ø 5 mm).

Cut off screw thread, assemble nozzle and cut to a diameter of at least 0.5 cm.

Depending on the weight of the material, apply the adhesive evenly in vertical strips or dots at intervals of between 10 and 30 cm. Always apply adhesive to the corners and along the edges. Assemble materials with a pushing movement and press or knock firmly together. Correction is still possible. For heavy materials fasten or support where necessary. Close the cartridge properly immediately after use.

**Stains/residue:** Remove adhesive residues immediately with water. Dry adhesive residue can only be removed mechanically.

**Points of attention:** This mounting adhesive is white when it comes out of the cartridge. This mounting adhesive dries transparent. Depending on the materials and ambient circumstances (e.g. temperature), this may take some time. When bonding pure gypsum materials first do a test bonding. If the surface is very loose, first treat with a penetrating primer or fixation agent.

### TECHNICAL SPECIFICATIONS

Chemical base:	Acrylic dispersion
Chemicals resistance:	Good
Colour:	White (Transparent when dry)
Density approx.:	1.06 g/cm <sup>3</sup>
Elasticity:	Very good
Filling capacity:	Good
Final bond strength after:	24 hours
Minimum temperature resistance:	-20 °C
Maximum temperature resistance:	80 °C
Moisture resistance:	Good
Paintability:	Very good
Solid matter approx.:	60 %
UV resistance:	Very good
Viscosity:	Pasty
Water resistance:	Limited

### STORAGE CONDITIONS

At least 24 months after date of manufacture.

Limited shelf life after opening.

Store dry in sealed packaging between +5°C and +25°C.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.