



POLY MAX® ORIGINAL

UNIVERSAL ASSEMBLY ADHESIVE AND SEALANT.



PRODUCT DESCRIPTION

Universal assembly adhesive and sealant based on unique SMP technology. For bonding, fixing and sealing almost all (construction) materials on almost all surfaces (both smooth, porous and non-porous surfaces). Extra strong. Can be used indoors and outdoors.

FIELD OF APPLICATION

Bonding: e.g. glass, stone, natural stone, concrete, plasterwork, many synthetic materials, wood, chipboard, Trespa®, iron, aluminium, zinc, steel, stainless steel and other metals, ceramic tiles, cork and mirrors. **Fixing:** e.g. skirting boards, lathing, window sills, doorsteps, roof edges, construction boards, insulation materials, gypsum boards, polystyrene ornaments and decorative frames. **Sealing:** e.g. skirting boards (synthetics), window frames, stair steps, window sills, doorsteps and drywalls. Also suitable for sealing cracks in walls and ceilings. Not suitable for PE, PP, PTFE and bitumen. When gluing plastics always perform an adhesion test first. Adhesion to plastics can vary depending on the type of synthetic and the quality of the plastic.

PROPERTIES

- Very high final bond strength
- Permanently elastic
- Can be used internally and externally
- Paintable (test first)
- Good filling capacity
- Resistant to temperatures between -40°C and +100°C
- UV, water and all-weatherresistant
- 100% adhesive (non-shrinking)
- Also bonds to slightly damp surfaces

- Solvent-free
- Excellent bonding without primer
- Acid-free, odourless

CERTIFICATES & STANDARDS

Certificates	
	EMICODE: Classification system (GEV) of emission properties for construction products in indoor areas. EC-2 (Low emission)

PREPARATION

Working Conditions: Only apply at temperatures between +5°C and +40°C.

Surface Requirements: Both parts must be solid, clean, free of dust and grease. Use of primer not required. The surface may be slightly moist.

Tools: Use sealant gun to handle cartridge. If necessary, use a rubber mallet to tap lightly.

APPLICATION

Coverage: With spot bonding: 5-8 m²/kg. Stripes: one cartridge issues approx. 8-15 metres of adhesive (depending on the diameter of the cut nozzle).

Directions for use:

Bonding and fixing: Apply in stripes or dots (every 10 - 40 cm). Always apply to the corners and along the edges of construction boards. Correctly position material within 10 minutes and press firmly or lightly tap with a rubber mallet. If necessary, clamp or fixate heavy materials for 24 hours. Maximum final bond strength after approx. 48 hours, depending on the substrate and the ambient circumstances. **Sealing:** Evenly apply to the bottom of the joint and tool within 10 minutes using a moistened (with soapy water without lemon) putty knife, sealant smoother, or finger. Tool the vertical joints from bottom to top. Fully cured after a few days (depending on the thickness of the layer). When painting over with alkyd paint, the paint may dry more slowly.

Stains/residue: Use white spirit for cleaning tools and removing wet adhesive residue. Dry adhesive residue can only be removed mechanically.

Points of attention: The following drying times are based on bonding at least one porous material and an adhesive layer of approx. 1 mm thickness. If two non-porous materials are being bonded and/or the layer of adhesive is thicker, the drying times may be substantially longer. When adhesive is applied underwater, it may turn white. Avoid direct contact with UV radiation (eg. By sealing applications outdoors).

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.



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TECHNICAL SPECIFICATIONS

100% modulus:	1.2 MPa
Chemical base:	SMP Polymer
Chemicals resistance:	Good
Colour:	White
Cure rate:	2 mm/24h
Density approx.:	1.62 g/cm ³
Elasticity:	Very good
Elongation of rupture:	200 %
Filling capacity:	Very good
Final bond strength:	250 N/mm ²
Final bond strength after:	48 hours. This might vary, based on circumstances, like temperature and humidity.
Hardness (Shore A):	55
Initial Bonding after:	24 hours. This might vary, based on circumstances, like temperature and humidity.
Maximum temperature resistance:	100 °C
Mildew resistance:	Good
Minimum temperature resistance:	-40 °C
Moisture resistance:	Very good
Paintability:	Good
Shear strength:	250 N/cm ²
Skinover time:	45-60 minutes
Solid matter approx.:	100 %
Tensile strength (N/cm ²) approx.:	160 N/cm ²
UV resistance:	Good
Viscosity:	Pasty
Water resistance:	Good

STORAGE CONDITIONS

At least 18 months after production.

Limited shelf life after opening.

Close container properly and store in a dry, cool and frost-free place.

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